



LEVER ACTION

**INSTRUCTION MANUAL
&
CERTIFICATE OF WARRANTY**

**READ THE INSTRUCTION AND
WARNINGS IN THIS MANUAL CAREFULLY
BEFORE USING THIS FIREARM**

IMPORTANT SAFETY WARNINGS

Be certain this owner's manual is available for reference and is kept with this firearm if transferred to another party. If the manual is lost or misplaced, contact your "Product Service Center" for a free replacement copy.

After performing any work on your firearm such as cleaning, adjustments, disassembly, or installation of any accessory, the firearm should be re-checked for proper functioning before firing live ammunition.

Firearms are complicated mechanisms. Any modification, alteration, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm and injury to the shooter and others. The firearm's owner must accept full responsibility for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.

If you do not understand any of the material in this manual or have any questions, contact your dealer or a qualified gunsmith.

Do not attempt to load or use any firearm until you have read and understood the information contained in its owner's manual. Before handling your firearm, you should learn how it operates and how to maintain it. This includes knowing its basic parts, how the manual safety and other safety features operate, how to safely open and close the action, and how to safely load and unload ammunition from the firearm. Improper use and handling is dangerous and could cause serious injury or death to you or those around you. All users of the firearm must become thoroughly familiar with the instructions in this manual.

As the owner of a firearm, you must undertake the full-time responsibility of safe firearms handling for your own safety and the safety of those around you:

- Keep all firearms and ammunition out of the reach of children.
- Store your firearms and ammunition separately.
- Never store a loaded firearm.
- Never leave a loaded firearm unattended.
- Never transport a loaded firearm in a vehicle.
- Unload your firearm when you have stopped shooting and when you have to climb a tree, fence, cross a slippery surface or have to transport it in a vehicle.
- Do not load your firearm before you are in a place where it is safe to shoot, and keep your finger off the trigger until you are on target and have decided to fire.
- Never shoot at water, rocks or any hard surfaces. Shots may glance off such surfaces and cause injuries.
- Do not use alcohol or drugs before or while handling firearms.
- Do not touch the trigger while the safety button is being engaged or disengaged.

Always point the muzzle of your firearm in a safe direction, regardless of whether the firearm is loaded or unloaded. Always treat every firearm as if it were loaded. Give your firearm to someone with the action open (bolt fully rearward) and safety in the "ON" (SAFE) position, after you verify the firearm is unloaded. Insist on the same procedure when receiving a firearm from someone else. Learn the location of all the safety features of your firearm and how they operate. Wear eye and ear protection when shooting. Shooting without proper ear protection can cause hearing damage. The use of eye protection during any type of shooting is important to protect your eyesight. Due to the heavy recoil of a shotgun, maintain an adequate distance between the rear of the scope (if equipped) and your face at all times. Be certain the scope installation does not interfere with access to, or the proper functioning of the safety.

!!!WE SPECIFICALLY DISCLAIM ANY RESPONSIBILITY FOR DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE OF FAULTY, OR "REMANUFACTURED," OR HAND-LOADED (RELOADED) AMMUNITION. ADDITIONALLY, WE DISCLAIM ANY RESPONSIBILITY FOR DAMAGE OR INJURY WHICH RESULTS FROM ANY MODIFICATIONS OR CHANGES THAT ARE NOT A PART OF THE FIREARM AS DELIVERED FROM THE FACTORY.

Learn to clean your firearm thoroughly and make certain no oil, grease, or other materials are blocking the barrel. Obstructions of any kind can cause damage to the firearm, and may result in serious personal injury to the shooter and/or others nearby. Practice proper firearm maintenance and safety. Make sure all exposed metal surfaces are coated with a thin film of oil, especially after exposure to damp weather. (See proper section of this manual for cleaning instructions). Do not plug barrel or store in a fabric-lined case which will absorb lubricants from the firearm. Before using after storage, follow complete instructions stated in this manual for familiarization with the firearm. A thorough inspection should be performed before going into the field. Have your firearm periodically checked by a qualified gunsmith. CONGRATULATIONS!!!

You are now the owner of the KIRICI shotgun. Your shotgun has an innovative design and is manufactured from high quality materials. With regularly performed maintenance and the use of proper ammunition it will provide you with many years of service.

In order to achieve the best performance and reliability from your shotgun, please read and fully understand all of the instructions, safety guidelines, and warnings carefully in this manual. Your quality shotgun is enormously reliable and safe unless it is handled in a careless or irresponsible manner.

REMEMBER: It is imperative that the firearm handler be fully educated and conscious of the importance of executing proper gun safety rules when operating any firearm.

Before using or firing with any live ammunition you should know and fully understand your shotgun's parts, function, and operating mechanisms. So carefully read and fully understand all of the information about the parts and procedures of using the shotgun safely and effectively.

ABOUT LEVER ACTION SHOTGUN

KIRICI Lever action shotgun is manually operated. Once a Shell has been fired, the locking lug in the bolt moves down, unlocking the gun. The lever can then be moved forward and backward again, ejecting empty shell and loading a cartridge.

SAFETY SWITCH OR BUTTON

The safety is designed to stop trigger mechanism.

DON'T RELY ON YOUR GUN'S SAFETY, TREAT EVERY GUN AS IF IT WERE LOADED AND READY TO FIRE. The safety on any gun is a mechanical device and it is not intended as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction.

A- The safety is located behind the trigger, and protection against accidental or unintentional discharge under normal usage when properly used.

B- To engage the safety, push the button so that it protrudes from the right side of the gun and the **RED BAND MARKING CAN NOT BE SEEN**. The safety should always be in the "on" or "safe" position until you intend to fire the gun. (Photo 1)

C- When you are ready to fire the gun, press the safety button to the "off" position so that the safety protrudes from the left side of the gun and the **RED BAND MARKING IS SHOWING**.

DANGER : The gun will fire when the trigger is pulled intentionally or accidentally when the **RED BAND MARKING IS SHOWING**.



Remove the magazine cap.
(Photo 1)

ASSEMBLY



Remove the fore-end. (Photo 2)



Unscrew the barrel locker nut. (Photo 3)



Hold the barrel ahead of the guide ring. Slide the barrel guide ring over the magazine tube into the receiver. (Photo 4) **DON'T FORCE IT!**



Screw the barrel locker nut. (Photo 5)



Insert the fore-end. (Photo 6)



Screw the magazine cap. (Photo 7)

DISASSEMBLY



Remove the magazine cap. (Photo 8) Remove the fore-end. (Photo 9)



Unscrew the barrel locker nut. (Photo 10) Slide the barrel guide ring over the magazine tube and take out. (Photo 11)



Unscrew the connector screw of lever from the trigger guard. (Photo 12)

Unscrew the connector screw of two rods of mechanism and lever. (Photo 13)

LOADING SHOTGUN



Take out the mechanism and action bar from the receiver. (Photo 14)



Put safety in the "ON" position. (Photo 15) Point the gun in a safe direction. Push the lever forward to open ejection port.



WARNING!..
To wear a ring during usage of lever action shotgun may cause injury of fingers or damage on the ring. (Photo 18)

1. Put safety in the "ON" position. (Photo 15)
 2. Point the gun in a safe direction.
 3. Push the lever forward to open ejection port.
 4. Insert the cartridge into the chamber. (Photo 16)
 5. Pull back the lever and close the action. **FULLY**
- ### LOADING THE SHOTGUN

1. Put safety in the "ON" position. (photo 15)
2. Point the gun in a safe direction.
3. Push the lever forward to open ejection port.
4. Insert the cartridge into the chamber. (Photo 16)
5. Pull back the lever and close the action.
6. Load the additional cartridges by inserting them through the loading port on the bottom of the receiver and pushing them into the magazine. (Photo 17)

LEVER ACTION SHOTGUN GENERAL ASSEMBLY PART LIST

PART NO	DESCRIPTION	PART NO	DESCRIPTION
1	BARREL	32	HAMMER PIN CASE
2	FRONT SIGHT	33	PIN CASE SPRING
3	CHOKE TUBE	34	SAFETY BUTTON SPRING SAFETY
4	BARREL RETAINER NUT MAGAZINE	35	BUTTON BUSHING SAFETY BUTTON
5	MAGAZINE SPRING UPPER PLUG	36	PIN
6	MAGAZINE SPRING	37	SAFETY BUTTON
7	MAGAZINE SPRING BOTTOM PLUG	38	HAMMER
8	FORE-END	39	HAMMER PIN CAPSULE HAMMER
9	MAGAZINE CAP	40	SPRING
10	SLING SWIVEL (BARREL)	41	HAMMER PIN
11	BOLT	42	CARRIER LIFTER
12	EXTRACTOR SPRING PIN	43	CARRIER LIFTER PIN
13	EXTRACTOR	44	CARRIER LIFTER SPRING CASE
14	EXTRACTOR SPRING EXTRACTOR	45	CARRIER LIFTER SPRING TRIGGER
15	PIN	46	TRIGGER PIN
16	FIRING PIN SPRING	47	TRIGGER SPRING
17	FIRING PIN	48	STOCK
18	FIRING PIN RETAINER	49	RECOIL PAD
19	LOCK	50	STOCK SCREW
20	ACTION BAR	51	STOCK SCREW WASHER
21	RECEIVER	52	SLING SWIVEL (STOCK)
22	CARRIER LATCH SPRING CARRIER	53	RECOIL PAD SCREWS (2 PCS.)
23	LATCH	54	LEVER
24	CARRIER LATCH PIN	55	LEVER JOINT
25	BUTTON	56	LEVER BUSHING
26	BUTTON PIN	57	LEVER SCREW
27	BUTTON SPRING	58	LEVER JOINT CONNECTION SCREW
28	TRIGGER GUARD	59	LEVER CONNECTION SCREW LEVER
29	CARTRIDGE CARRIER RECEIVER	60	CONNECTION LOCK SCREW
30	PINS (2 PCS.)	61	

USAGE OF MULTI CHOKE

The purpose of multi(internal) choke is to make barrel's tip narrowed down to shoot far and more collectively or to enlarge barrel's tip to shoot more wider groupment for small shoots. To change or clean the internal choke, proceed as follows:

- 1) Unscrew the internal choke using the special choke wrench supplied with the shotgun and extract it completely from the barrel seat .
- 2) If the threaded seat of the choke on the barrel is too dirty, clean it.
- 3) Reassemble on the barrel seat the kind of choke required, taking care to insert the nonthreaded part inside the barrel, before screwing the choke on the barrel's thread .
- 4) Finish the assembly of the choke by screwing it firmly using the choke wrench .

NOTE: when choke is correctly mounted, it must not protrude from the barrel's muzzle.

NOTE: before re-using the shotgun, make sure that the choke wrench has been removed from the barrel's muzzle.

Before the shotgun is put away, cleaning the internal choke and relative barrel thread is recommended.

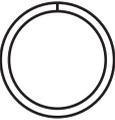
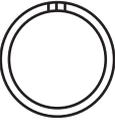
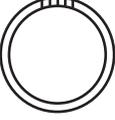
WARNING!!!

Do not use choke values 1-2-3 with slugs , single projectiles. Do not use choke 1 or 2 with steel shot.

WARNING!!!

Never shoot steel shot with a full or improved modified cylinder or skeet chokes (marked 3-4-5 cuts respectively). Do not use full,improved modified and modified (marked 1-2-3 cuts) with slugs, single bullets or single projectiles. Never use cartridge with a case longer than the chamber, as this would have serious consequences for bolt the gun and the shooter.Do not use 3 ½'' cartridges (super magnum) in this shotgun. Never shot without the choke tube fitted on the barrel.

CHOKE TYPES AND BENEFICIAL USAGE

CHOKE TYPE	SYMBOL	GAME	PELLET SIZE	USEFUL SHOOTING DISTANCE
* 1 FULL		Goose, Duck, Wood Grouse. For long range hunting with lead shot and tight groups	1-2-3	50-60 Metres
** 2 IMPROVED MODIFIED		Duck, Pheasant, Wood Grouse, Rabbit	4-5-6	41-44 Metres
*** 3 MODIFIED		Partridge, Pheasant, Quail, Pigeons, Woodcock For long range hunting with lead shot and tight groups.	5-6-7-8	31-41 Metres
**** 4 IMPROVED CYLINDER		Quail, Dove and target shooting For shooter distance more open shooting	7-8 9-10-11-12	30-35 Metres
***** 5 CYLINDER		For sporting clay and skeet shooting. Short distances more open shooting.	7-8 9-10-11-12	20-30 Metres

PARTS

To order parts, please furnish the following information: Your name, address, telephone number, firearm serial number, maker and model. When we receive your request we will send you an order form and a parts breakdown with prices.

MAINTENANCE AND CLEANING

LUBRICATION WARNING: Firing a shotgun with oil, grease, or other debris partially obstructing the bore may result in damage to the firearm or injury to the shooter and those nearby. Before firing make sure the bore and chamber of the barrel is unobstructed and dry. Never spray or apply lubricant on shotshells. Firing another shotshell behind an obstruction may damage the shotgun and cause death or injury. Only use lubricants properly and sparingly. You are responsible for the proper care and maintenance of your shotgun.

1. Disassemble your shotgun.
2. Using a proper cleaning rod, run a solvent-wetted patch through the bore several times. This will then be followed by running dry patches through the bore to remove any debris or residue.
3. If the bore is leaded to the extent that the above patch cleaning procedure did not remove the lead, then scrub the bore full length with a solvent-wetted brass bristle brush. When the leading is loose then repeat step #2.
4. The surfaces of bolt carrier, ejector, and inside surfaces of the receiver should be coated very lightly with non-penetrating lubricating oil.
5. Reassemble the shotgun and wipe the exterior metal surfaces sparingly with an oiled cloth. Swab the bore with an oily patch before storing the firearm.
6. Place the shotgun in a safe, locked storage space where unauthorized persons cannot access the firearm. Never store the shotgun in a leather case as leather attracts moisture even though it may appear dry.
7. Never fire your gun without choke tubes snugly tightened in barrels. Do not over tighten choke tubes. Wipe all exposed metal surfaces with an oiled cloth before storing. Do not squirt or pour oil into the inside mechanism because it may cause deformation.

SHIPPING

When returning your gun for service, please take care in packaging. Disassemble your gun, wrap in paper or other protective media and place gun in the original box. (THIS BOX WILL PROTECT THE GUN BUT IS NOT DESIGNED FOR SHIPPING). Wrap box in a cardboard box approved for interstate shipping. KRC AV Enerji İth. İhr. Geri Dön. San. Tic. Ltd. Şti. is not responsible for damage incurred during shipping.

THANK YOU

Thank you for purchasing a KIRICI shotgun. We are sure this gun will bring you years of hunting and/or shooting pleasure. Your satisfaction is the key to our success. Please let us know if we can be of service and please relay any observations about your guns performance or appearance. For your questions and comments please visit:

www.krcav.com

SERVICE AGREEMENT AND LIMITED WARRANTY

KRC AV Enerji İth. İhr. Geri Dön. San. Tic. Ltd. Şti. agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of KRC AV Enerji İth. İhr. Geri Dön. San. Tic. Ltd. Şti. under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein KRC AV Enerji İth. İhr. Geri Dön. San. Tic. Ltd. Şti. makes no warranties, express or implied.

KRC AV Enerji İth. İhr. Geri Dön. San. Tic. Ltd. Şti. will repair or replace any unserviceable part(s) for two (2) year from date of purchase and further will supply free parts (Wood not included) for an additional two (2) years in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by overpressure ammunition. This agreement is not transferable; its benefits apply only to the original purchaser.

To obtain free service during the time this agreement is in effect, make sure your firearm is unloaded, and send it to KRC AV Enerji İth. İhr. Geri Dön. San. Tic. Ltd. Şti.

This agreement and the warranties contained herein are void if your registration card is not received with a copy of your sales slip within 30 days from date of purchase



WARANTY CARD

NAME OF PURCHASER:

ADRESS OF PRUCHASER:

CITY: STATE: ZIPCODE:

MOBILE PHONE:

PURCHASE DATE:

PRODUCT MODEL/NUMBER:

GAUGE: SERIAL NUMBER:

PURCHASE PRICE:

STORE NAME:

SIGNATURE:

KRC AV Enerji İth. İhr. Geri Dön. San. Tic. Ltd. Şti

SIGN AND STAMP OF DEALER

“A true hunter, is he who has a deep respect for the game, abides by all laws and practice proper game management.”

“Hunting it’s more than a hobby, hunting it’s a lifestyle. It keeps the population of any game animal at a healthy rate. It prevent starvation and orver-population.”



KIRICI

REVOLUTION ARMORY LTD.

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